

MUST SHIP Monday Oct 3



Work Order ID 74553

Friday, September 30, 2011 1:17:28 PM

Page 1

Item ID: D3256-3

Accept



Setup

Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 9/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

W

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

SEE MB W/FAI SHEET,

D3256

Rev C + HAD CMS 11.04.30

100



Waterjet

FLOW WATER JET

Memo

0.00

111-10-03

FLOW CNC Waterjet

1-Cut as per Dwg D3256! Dwg Rev: C Prog Rev: C 2-Deburr  
if necessary

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

111-10-03

Memo

0.00

120



QC

Quality Control

QC8- Inspect parts - second check

0.00 -inspected to Rev C

Hand checked

0.00 Day only

S. Williams 10/1

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Start Date: 9/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg & Stock Location: 170

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

0.00

11/10/13 sf

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/10/03 sf

11/10/03

# Picklist Print

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Page 1

Work Order ID: 74553



Parent Item: D3256-3



Parent Item Name: Gasket

Start Date: 9/30/2011

Required Date: 10/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B04.12.06 (Made in-house) (KJ/JLM)  
IPP Rev:C ecn 1052/waterjet 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245 		Manufactured	No			100	Each	27.0000	1.02	1.073684 			

Gasket

Location	Loc Qty	Loc Code
MAT051	27	
69232	27	69232

①

DART AEROSPACE LTD

Work Order: 74553

Description: GRASLET

Part Number: D3856-3

Inspection Dwg: 03256-3 Rev: C

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

First Article       Prototype

Measured by: R

Audited by:

### Prototype Approval:

Date: 11-16-03

Date: 11/14/03 11/10/03

Date:

Rev	Date	Change
A		New issue

to hand chosen by

Revised by Approved  
KJ/JLM

